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CC5001 COMPUTER CONTROL IN PROCESS PLANNING

DETAILED SYLLABUS

OBJECTIVE

To provide the student with an understanding of the importance of process planning role in manufacturing and the application of Computer Aided Process Planning tool in the present manufacturing scenario

UNIT I INTRODUCTION

The Place of Process Planning in the Manufacturing cycle - Process Planning and Production Planning – Process Planning and Concurrent Engineering, CAPP, Group Technology.

UNIT II PART DESIGN REPRESENTATION

Design Drafting - Dimensioning - Conventional tolerance - Geometric tolerance - CAD - input/output devices - topology - Geometric transformation - Perspective transformation - Data structure- Geometric modelling for process planning - GT coding - The optiz system - The MICLASS system.

UNIT III PROCESS ENGINEERING AND PROCESS PLANNING

Experienced, based planning - Decision table and decision trees - Process capability analysis-Process Planning - Variant process planning - Generative approach - Forward and Backward planning, Input format, Al.

UNIT IV COMPUTER AIDED PROCESS PLANNING SYSTEMS

Logical Design of a Process Planning - Implementation considerations -manufacturing system components, production Volume, No. of production families - CAM-I, CAPP, MIPLAN, APPAS, AUTOPLAN and PRO, CPPP.

UNIT V AN INTERGRADED PROCESS PLANNING SYSTEMS

Totally integrated process planning systems - An Overview - Modulus structure - Data Structure, operation - Report Generation, Expert process planning.

REFERENCES

- Chang, T.C., " An Expert Process Planning System ", Prentice Hall, 1985.
- 2. Gideon Halevi and Roland D. Weill, "Principles of Process Planning ", A logical approach, Chapman & Hall, 1995.

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- 3. Nanua Singh, "Systems Approach to Computer Integrated Design and Manufacturing ", John Wiley & Sons, 1996.
- 4. Rao, "Computer Aided Manufacturing", Tata McGraw Hill Publishing Co., 2000.
- 5. Tien-Chien Chang, Richard A.Wysk, "An Introduction to automated process planning systems", Prentice Hall, 1985.