

CC5291 DESIGN FOR MANUFACTURE, ASSEMBLY AND ENVIRONMENTS

DETAILED SYLLABUS

UNIT I INTRODUCTION

General design principles for manufacturability - strength and mechanical factors, mechanisms selection, evaluation method, Process capability - Feature tolerances Geometric tolerances - Assembly limits -Datum features - Tolerance stacks.

UNIT II FACTORS INFLUENCING FORM DESIGN

Working principle, Material, Manufacture, Design- Possible solutions - Materials choice – Influence of materials on form design - form design of welded members, forgings and castings.

UNIT III COMPONENT DESIGN - MACHINING CONSIDERATION

Design features to facilitate machining - drills - milling cutters - keyways - Doweling procedures, counter sunk screws - Reduction of machined area- simplification by separation - simplification by amalgamation - Design for machinability - Design for economy - Design for clampability – Design for accessibility - Design for assembly – Product design for manual assembly - Product design for automatic assembly – Robotic assembly.

UNIT IV COMPONENT DESIGN – CASTING CONSIDERATION

Redesign of castings based on Parting line considerations - Minimizing core requirements, machined holes, redesign of cast members to obviate cores. Identification of uneconomical design - Modifying the design - group technology - Computer Applications for DFMA

UNIT V DESIGN FOR THE ENVIRONMENT

Introduction – Environmental objectives – Global issues – Regional and local issues – Basic DFE methods – Design guide lines – Example application – Lifecycle assessment – Basic method– AT&T's environmentally responsible product

For Syllabus, Question Papers, Notes & many More

assessment - Weighted sum assessment method – Lifecycle assessment method – Techniques to reduce environmental impact– Design to minimize material usage – Design for disassembly – Design for recyclability – Design for manufacture – Design for energy efficiency – Design to regulations and standards.

REFERENCES:

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3. Bralla, Design for Manufacture handbook, McGraw hill, 1999.
4. Dickson, John. R, and Corroda Poly, Engineering Design and Design for Manufacture and Structural Approach, Field Stone Publisher, USA, 1995.
5. Fixel, J. Design for the Environment McGraw Hill., 1996.
6. Graedel T. Allen By. B, Design for the Environment Angle Wood Cliff, Prentice Hall. Reason Pub., 1996.
7. Harry Peck , Designing for manufacture, Pitman– 1973
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OBJECTIVES:

- To know the concept of design for manufacturing, assembly and environment.
- To know the computer application in design for manufacturing and assembly.