

MF5002 DESIGN FOR MANUFACTURE AND ASSEMBLY

DETAILED SYLLABUS

UNIT I TOLERANCE ANALYSIS

Introduction – Concepts, definitions and relationships of tolerancing – Matching design tolerances with appropriate manufacturing process – manufacturing process capability metrics – Worst care, statistical tolerance Analysis – Linear and Non-Linear Analysis – Sensitivity Analysis – Taguchi's Approach to tolerance design.

UNIT II TOLERANCE ALLOCATION

Tolerance synthesis – Computer Aided tolerancing – Traditional cost based analysis – Taguchi's quality loss function – Application of the Quadratic loss function to Tolerancing – Principles of selective Assembly – Problems.

UNIT III GD&T

Fundamentals of geometric dimensioning and tolerancing – Rules and concepts of GD&T – Form controls – Datum systems – Orientation controls – Tolerance of position – Concentricity and symmetry controls – Run out controls – Profile controls.

UNIT IV TOLERANCE CHARTING

Nature of the tolerance buildup – structure and setup of the tolerance chart – piece part sketches for tolerance charts – Arithmetic ground rules for tolerance charts – Determination of Required balance dimensions – Determination of Mean working Dimensions – Automatic tolerance charting – Tolerance charting of Angular surfaces.

UNIT V MANUFACTURING GUIDELINES

DFM guidelines for casting, weldment design – Formed metal components – Turned parts – Milled, Drilled parts – Non metallic parts – Computer Aided DFM software – Boothroyd and Dewhurst method of DFMA – DCS – Vis/VSA – 3D Dimensional control – Statistical tolerance Analysis Software – Applications.

For Syllabus, Question Papers, Notes & many More

REFERENCES

1. Alex Krulikowski, "Fundamentals GD&T", Delmar Thomson Learning, 1997.
2. C.M. Creveling, "Tolerance Design – A handbook for Developing Optimal Specifications", Addison – Wesley, 1997.
3. James D. Meadows, 'Geometric Dimensioning and Tolerancing", Marcel Dekker Inc., 1995.
4. James G. Bralla, "Handbook of Product Design for Manufacturing", McGraw Hill, 1986.
5. Oliver R. Wade, "Tolerance Control in Design and Manufacturing", Industrial Press, NY, 1967.

OBJECTIVES

- To make the students learn about tolerance analysis, allocation and geometrical tolerances.
- Guidelines for design for manufacturing and assembly with examples.