

OUTCOMES:

- Ability to interpret the microstructure of different ferrous and non ferrous alloy.
- Ability to perform quantitative metallography.
- Ability to perform heat treatment, surface treatment on metals.
- Ability to analyze the properties of Foundry Sand.
- Ability to perform Electro Chemical Test.

LIST OF EQUIPMENTS FOR A BATCH OF 30 STUDENTS

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Jominy End Quench Test	1
2	Specimen Mounting Test with Digital Measurements	1
3	Trinocular Microscopes with Objective Lens	2
4	Disc Polishing Machine	2
5	Muffle Furnace	1
6	Optical Microscope with Image Analyzing Software	1
7	Micro Vicker Hardness Tester	1
8	Printer to print the Microstructure	1
9	Hardness Tester (Brinnel or Rockwell)	1

MS8511**INDUSTRIAL TRAINING III
(PRODUCT DEVELOPMENT AND QUALITY SYSTEMS)****L T P C
0 0 0 2**

Total product knowledge, reverse engineering and quality system skill (Mini Project- I), Detailed constructional knowledge of product assembly, sub assembly, components, Sequential assembly and disassembly procedure, capturing of all geometrical dimensions, drawings, tolerances, fits, form error, material of construction and to understand the product development skills for lathes, drilling machines, submersible pumps, mono block pumps & electric motors - Comparison of design construction of other makes for above products and analysis -To develop any new product with innovation & creativity - Report preparation, presentation and evaluation -Awareness of TQM, ISO9000, ISO14000 and other standards etc. - Process capability studies – Rejection analysis – Six sigma applications – Calibration needs – Calibration authorities – Records – Charts – Applications – Form error understanding and verification- Case studies in quality systems.

ME8651**DESIGN OF TRANSMISSION SYSTEMS****L T P C
3 0 0 3****OBJECTIVES:**

- To gain knowledge on the principles and procedure for the design of Mechanical power Transmission components.
- To understand the standard procedure available for Design of Transmission of Mechanical elements
- To learn to use standard data and catalogues (Use of P S G Design Data Book permitted)

UNIT I DESIGN OF FLEXIBLE ELEMENTS 9
Design of Flat belts and pulleys - Selection of V belts and pulleys – Selection of hoisting wire ropes and pulleys – Design of Transmission chains and Sprockets.

UNIT II SPUR GEARS AND PARALLEL AXIS HELICAL GEARS 9
Speed ratios and number of teeth-Force analysis -Tooth stresses - Dynamic effects – Fatigue strength - Factor of safety - Gear materials – Design of straight tooth spur & helical gears based on strength and wear considerations – Pressure angle in the normal and transverse plane-Equivalent number of teeth-forces for helical gears.

UNIT III BEVEL, WORM AND CROSS HELICAL GEARS 9
Straight bevel gear: Tooth terminology, tooth forces and stresses, equivalent number of teeth. Estimating the dimensions of pair of straight bevel gears. Worm Gear: Merits and demerits-terminology. Thermal capacity, materials-forces and stresses, efficiency, estimating the size of the worm gear pair. Cross helical: Terminology-helix angles-Estimating the size of the pair of cross helical gears.

UNIT IV GEAR BOXES 9
Geometric progression - Standard step ratio - Ray diagram, kinematics layout -Design of sliding mesh gear box - Design of multi speed gear box for machine tool applications - Constant mesh gear box - Speed reducer unit. – Variable speed gear box, Fluid Couplings, Torque Converters for automotive applications.

UNIT V CAMS, CLUTCHES AND BRAKES 9
Cam Design: Types-pressure angle and under cutting base circle determination-forces and surface stresses. Design of plate clutches –axial clutches-cone clutches-internal expanding rim clutches-Electromagnetic clutches. Band and Block brakes - external shoe brakes – Internal expanding shoe brake.

TOTAL : 45 PERIODS

OUTCOMES:

Upon the completion of this course the students will be able to

- CO1 apply the concepts of design to belts, chains and rope drives.
- CO2 apply the concepts of design to spur, helical gears.
- CO3 apply the concepts of design to worm and bevel gears.
- CO4 apply the concepts of design to gear boxes .
- CO5 apply the concepts of design to cams, brakes and clutches

TEXT BOOKS:

1. Bhandari V, “Design of Machine Elements”, 4th Edition, Tata McGraw-Hill Book Co, 2016.
2. Joseph Shigley, Charles Mischke, Richard Budynas and Keith Nisbett “Mechanical Engineering Design”, 8th Edition, Tata McGraw-Hill, 2008.

REFERENCES:

1. Merhyle F. Spotts, Terry E. Shoup and Lee E. Hornberger, “Design of Machine Elements” 8th Edition, Printice Hall, 2003.
2. Orthwein W, “Machine Component Design”, Jaico Publishing Co, 2003.
3. Prabhu. T.J., “Design of Transmission Elements”, Mani Offset, Chennai, 2000.
4. Robert C. Juvinall and Kurt M. Marshek, “Fundamentals of Machine Design”, 4th Edition, Wiley, 2005
5. Sundararajamoorthy T. V, Shanmugam .N, “Machine Design”, Anuradha Publications, Chennai, 2003.

REFERENCES:

1. Arora.C.P, "Refrigeration and Air Conditioning ," Tata McGraw-Hill Publishers 2008
2. Ganesan V.." Internal Combustion Engines" , Third Edition, Tata Mcgraw-Hill 2012
3. Ramalingam. K.K., "Thermal Engineering", SCITECH Publications (India) Pvt. Ltd., 2009.
4. Rudramoorthy, R, "Thermal Engineering ",Tata McGraw-Hill, New Delhi,2003
5. Sarkar, B.K,"Thermal Engineering" Tata McGraw-Hill Publishers, 2007

ME8694**HYDRAULICS AND PNEUMATICS**

L	T	P	C
3	0	0	3

OBJECTIVES:

- To provide student with knowledge on the application of fluid power in process, construction and manufacturing Industries.
- To provide students with an understanding of the fluids and components utilized in modern industrial fluid power system.
- To develop a measurable degree of competence in the design, construction and operation of fluid power circuits.

UNIT I FLUID POWER PRINCIPLES AND HYDRAULIC PUMPS 9

Introduction to Fluid power – Advantages and Applications – Fluid power systems – Types of fluids - Properties of fluids and selection – Basics of Hydraulics – Pascal's Law – Principles of flow - Friction loss – Work, Power and Torque Problems, Sources of Hydraulic power : Pumping Theory – Pump Classification – Construction, Working, Design, Advantages, Disadvantages, Performance, Selection criteria of Linear and Rotary – Fixed and Variable displacement pumps – Problems.

UNIT II HYDRAULIC ACTUATORS AND CONTROL COMPONENTS 9

Hydraulic Actuators: Cylinders – Types and construction, Application, Hydraulic cushioning – Hydraulic motors - Control Components : Direction Control, Flow control and pressure control valves – Types, Construction and Operation – Servo and Proportional valves – Applications – Accessories : Reservoirs, Pressure Switches – Applications – Fluid Power ANSI Symbols – Problems.

UNIT III HYDRAULIC CIRCUITS AND SYSTEMS 9

Accumulators, Intensifiers, Industrial hydraulic circuits – Regenerative, Pump Unloading, Double-Pump, Pressure Intensifier, Air-over oil, Sequence, Reciprocation, Synchronization, Fail-Safe, Speed Control, Hydrostatic transmission, Electro hydraulic circuits, Mechanical hydraulic servo systems.

UNIT IV PNEUMATIC AND ELECTRO PNEUMATIC SYSTEMS 9

Properties of air – Perfect Gas Laws – Compressor – Filters, Regulator, Lubricator, Muffler, Air control Valves, Quick Exhaust Valves, Pneumatic actuators, Design of Pneumatic circuit – Cascade method – Electro Pneumatic System – Elements – Ladder diagram – Problems, Introduction to fluidics and pneumatic logic circuits.

UNIT V TROUBLE SHOOTING AND APPLICATIONS 9

Installation, Selection, Maintenance, Trouble Shooting and Remedies in Hydraulic and Pneumatic systems, Design of hydraulic circuits for Drilling, Planning, Shaping, Surface grinding, Press and Forklift applications. Design of Pneumatic circuits for Pick and Place applications and tool handling in CNC Machine tools – Low cost Automation – Hydraulic and Pneumatic power packs.

TOTAL:45 PERIODS

OUTCOMES:

Upon the completion of this course the students will be able to

- CO1 Explain the Fluid power and operation of different types of pumps.
- CO2 Summarize the features and functions of Hydraulic motors, actuators and Flow control valves
- CO3 Explain the different types of Hydraulic circuits and systems
- CO4 Explain the working of different pneumatic circuits and systems
- CO5 Summarize the various trouble shooting methods and applications of hydraulic and pneumatic systems.

TEXT BOOKS:

1. Anthony Esposito, "Fluid Power with Applications", Pearson Education 2005.
2. Majumdar S.R., "Oil Hydraulics Systems- Principles and Maintenance", Tata McGraw-Hill, 2001.

REFERENCES:

1. Anthony Lal, "Oil Hydraulics in the Service of Industry", Allied Publishers, 1982.
2. Dudelyt, A. Pease and John T. Pippenger, "Basic Fluid Power", Prentice Hall, 1987.
3. Majumdar S.R., "Pneumatic systems – Principles and maintenance", Tata McGraw Hill, 1995
4. Michael J, Prinches and Ashby J. G, "Power Hydraulics", Prentice Hall, 1989.
5. Shanmugasundaram.K, "Hydraulic and Pneumatic Controls", Chand & Co, 2006.

ME8592

CAD/CAM

**L T P C
3 0 0 3**

OBJECTIVE:

- To provide an overview of how computers are being used in mechanical component design

UNIT I FUNDAMENTALS OF COMPUTER GRAPHICS 9

Product cycle- Design process- sequential and concurrent engineering- Computer aided design – CAD system architecture- Computer graphics – co-ordinate systems- 2D and 3D transformations homogeneous coordinates - Line drawing -Clipping- viewing transformation

UNIT II GEOMETRIC MODELING AND VISUAL REALISM 9

Representation of curves- Hermite curve- Bezier curve- B-spline curves-rational curves-Techniques for surface modeling – surface patch- Coons and bicubic patches- Bezier and B-spline surfaces. Solid modeling techniques- CSG and B-rep – Line-Surface-Solid removal algorithms – shading – colouring – computer animation.

UNIT III ASSEMBLY OF PARTS AND CAD STANDARDS 9

Assembly modelling – interferences of positions and orientation – tolerance analysis-massproperty calculations – mechanism simulation and interference checking.
Standards for computer graphics- Graphical Kernel System (GKS) - standards for exchange images- Open Graphics Library (OpenGL) - Data exchange standards - IGES, STEP, CALS etc. - communication standards.

UNIT IV FUNDAMENTALS OF CAM**9**

Brief introduction to CAM – Manufacturing Planning, Manufacturing control- Introduction to CAM – Concurrent Engineering-CIM concepts – Computerised elements of CIM system –Types of production - Basic Elements of an Automated system – Levels of Automation – Lean Production and Just-In-Time Production.

UNIT V PRODUCTION PLANNING AND CONTROL AND COMPUTERISED PROCESS PLANNING**9**

Process planning – Computer Aided Process Planning (CAPP) – Logical steps in Computer Aided Process Planning – Aggregate Production Planning and the Master Production Schedule – Material Requirement planning – Capacity Planning- Control Systems-Shop Floor Control-Inventory Control – Brief on Manufacturing Resource Planning-II (MRP-II) & Enterprise Resource Planning (ERP).

TOTAL : 45 PERIODS**OUTCOME:**

- Upon completion of this course, the students can able to use computer and CAD software's for modeling of mechanical components

TEXT BOOK:

1. Ibrahim Zeid "Mastering CAD CAM" Tata McGraw-Hill Publishing Co.2007

REFERENCES:

1. Chris McMahon and Jimmie Browne "CAD/CAM Principles", "Practice and Manufacturing management " Second Edition, Pearson Education, 1999.
2. William M Neumann and Robert F.Sproul "Principles of Computer Graphics", McGraw Hill Book Co. Singapore, 1989.
3. Donald Hearn and M. Pauline Baker "Computer Graphics". Prentice Hall, Inc, 1992.
4. Foley, Wan Dam, Feiner and Hughes - "Computer graphics principles & practice" Pearson Education - 2003.
5. Kant Vajpayee S, "Principles of Computer Integrated Manufacturing", Prentice Hall India, 2003.
6. Gideon Halevi and Roland Weill, "Principles of Process Planning – A Logical Approach" Chapman & Hall, London, 1995.

ME8681**CAD/CAM LABORATORY**

L	T	P	C
0	0	4	2

OBJECTIVES:

- To gain practical experience in handling 2D drafting and 3D modelling software systems.
- To study the features of CNC Machine Tool.
- To expose students to modern control systems (Fanuc, Siemens etc.,)
- To know the application of various CNC machines like CNC lathe, CNC Vertical Machining centre, CNC EDM and CNC wire-cut and studying of Rapid prototyping.

LIST OF EXPERIMENTS**1. 3D GEOMETRIC MODELLING****30 PERIODS****List of Experiments**

1. Introduction of 3D Modelling software

Creation of 3D assembly model of following machine elements using 3D Modelling software

2. Flange Coupling
3. Plummer Block

4. Screw Jack
5. Lathe Tailstock
6. Universal Joint
7. Machine Vice
8. Stuffing box
9. Crosshead
10. Safety Valves
11. Non-return valves
12. Connecting rod
13. Piston
14. Crankshaft

* Students may also be trained in manual drawing of some of the above components

2. Manual Part Programming.

30 PERIODS

(i) Part Programming - CNC Machining

Centre a) Linear Cutting.

b) Circular cutting.

c) Cutter Radius

Compensation. d) Canned

Cycle Operations.

(ii) Part Programming - CNC Turning

Centre a) Straight, Taper and Radius

Turning.

b) Thread Cutting.

c) Rough and Finish Turning

Cycle. d) Drilling and Tapping

Cycle.

3. Computer Aided Part Programming

e) CL Data and Post process generation using CAM packages.

f) Application of CAPP in Machining and Turning Centre.

TOTAL: 60 PERIODS

OUTCOMES

CO1 Draw 3D and Assembly drawing using CAD software

CO2 Demonstrate manual part programming with G and M codes using CAM

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S.No.	Description of Equipment	Qty
HARDWARE		
1.	Computer Server	1
2.	Computer nodes or systems (High end CPU with atleast 1 GB main memory) networked to the server	30
3.	A3 size plotter	1
4.	Laser Printer	1
5.	CNC Lathe	1
6.	CNC milling machine	1
SOFTWARE		
7.	Any High end integrated modeling and manufacturing CAD / CAM software	15 licenses
8.	CAM Software for machining centre and turning centre (CNC Programming and tool path simulation for FANUC / Sinumeric and Heidenhain controller)	15 licenses
9.	Licensed operating system	Adequate
10.	Support for CAPP	Adequate

MS8611

THERMAL ENGINEERING LABORATORY – I

L T P C
0 0 4 2

OBJECTIVES:

- To study the value timing-V diagram and performance of IC Engines
- To Study the characteristics of fuels/Lubricates used in IC Engines
- To study the Performance of steam generator/ turbine

LIST OF EXPERIMENTS

I.C. ENGINE LAB

30

1. Valve Timing and Port Timing diagrams.
2. Actual p-v diagrams of IC engines.
3. Performance Test on 4 – stroke Diesel Engine.
4. Heat Balance Test on 4 – stroke Diesel Engine.
5. Morse Test on Multi-cylinder Petrol Engine.
7. Retardation Test on a Diesel Engine.
8. Determination of Flash Point and Fire Point of various fuels / lubricants.

STEAM LAB

15

1. Study on Steam Generators and Turbines.
2. Performance and Energy Balance Test on a Steam Generator.
3. Performance and Energy Balance Test on Steam Turbine.

TOTAL: 60 PERIODS

OUTCOME:

- Ability to conduct experiment on IC engine to study the characteristic and performance of IC design/ steam turbines.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S.No.	NAME OF THE EQUIPMENT	Qty.
1	I.C Engine – 2 stroke and 4 stroke model	1 set
2	Apparatus for Flash and Fire Point	1 No.
3	4-stroke Diesel Engine with mechanical loading.	1 No
4	4-stroke Diesel Engine with hydraulic loading.	1 No.
5	4-stroke Diesel Engine with electrical loading.	1 No.
6	Multi-cylinder Petrol Engine	1 No.
7	Single cylinder Petrol Engine	1 No.
8	Data Acquisition system with any one of the above engines	1 No.
9	Steam Boiler with turbine setup	1 No.

MS8612

INDUSTRIAL TRAINING IV
(DESIGN AND PRODUCTION OF CASTINGS)

L T P C
0 0 0 2

Foundry practice, design knowledge of patterns, Moulds, Cores (Mini Project – II), Layout, Pattern shop - Sand plant - Machine moulding - Core shop - Heavy moulding – furnaces -melting-knock-out and shot blasting - fettling -Study of various casting designs-Metallurgy -Inspection-Semi Automation processes-Sand reclamations-Preservations-Rough Machining-Various allowances-Method Engineering-Computational applications-Planning & Scheduling-Costing-Cleanliness-Orderliness-Environmental requirements-Safety needs-Energy Conservations-Bio Mass Power Generators-DISA Machine operations-Material Handling techniques-Case studies for few selected casting to understand steps to design plan right from pattern to finish casting. Inspection of casting, casting defects and remedies, cause and effects diagram, Rejection analysis.

HS8581

PROFESSIONAL COMMUNICATION

L	T	P	C
0	0	2	1

OBJECTIVES: The course aims to:

- Enhance the Employability and Career Skills of students
- Orient the students towards grooming as a professional
- Make them Employable Graduates
- Develop their confidence and help them attend interviews successfully.

UNIT I

Introduction to Soft Skills-- Hard skills & soft skills - employability and career Skills—Grooming as a professional with values—Time Management—General awareness of Current Affairs

UNIT II

Self-Introduction-organizing the material - Introducing oneself to the audience – introducing the topic – answering questions – individual presentation practice— presenting the visuals effectively – 5 minute presentations

UNIT III

Introduction to Group Discussion— Participating in group discussions – understanding group dynamics - brainstorming the topic -- questioning and clarifying –GD strategies- activities to improve GD skills

UNIT IV

Interview etiquette – dress code – body language – attending job interviews– telephone/skype interview -one to one interview &panel interview – FAQs related to job interviews

UNIT V

Recognizing differences between groups and teams- managing time-managing stress- networking professionally- respecting social protocols-understanding career management-developing a long-term career plan-making career changes

TOTAL : 30 PERIODS

OUTCOMES: At the end of the course Learners will be able to:

- Make effective presentations
- Participate confidently in Group Discussions.
- Attend job interviews and be successful in them.
- Develop adequate Soft Skills required for the workplace

Recommended Software

1. Globearena
2. Win English

REFERENCES:

1. Butterfield, Jeff Soft Skills for Everyone. Cengage Learning: New Delhi, 2015
2. E. Suresh Kumar et al. Communication for Professional Success. Orient Blackswan: Hyderabad, 2015
3. Interact English Lab Manual for Undergraduate Students,. OrientBalckSwan: Hyderabad, 2016.
4. Raman, Meenakshi and Sangeeta Sharma. Professional Communication. Oxford University Press: Oxford, 2014
5. S. Hariharanetal. Soft Skills. MJP Publishers: Chennai, 2010.