

OBJECTIVES:

- This course aims at providing the required skill to apply the statistical tools in engineering problems.
- To introduce the basic concepts of probability and random variables.
- To introduce the basic concepts of two dimensional random variables.
- To acquaint the knowledge of testing of hypothesis for small and large samples which plays an important role in real life problems.
- To introduce the basic concepts of classifications of design of experiments which plays very important roles in the field of agriculture and statistical quality control.

UNIT I PROBABILITY AND RANDOM VARIABLES 12

Probability – The axioms of probability – Conditional probability – Baye's theorem - Discrete and continuous random variables – Moments – Moment generating functions – Binomial, Poisson, Geometric, Uniform, Exponential and Normal distributions.

UNIT II TWO - DIMENSIONAL RANDOM VARIABLES 12

Joint distributions – Marginal and conditional distributions – Covariance – Correlation and linear regression – Transformation of random variables – Central limit theorem (for independent and identically distributed random variables).

UNIT III TESTING OF HYPOTHESIS 12

Sampling distributions - Estimation of parameters - Statistical hypothesis - Large sample tests based on Normal distribution for single mean and difference of means -Tests based on t, Chi-square and F distributions for mean, variance and proportion - Contingency table (test for independent) - Goodness of fit.

UNIT IV DESIGN OF EXPERIMENTS 12

One way and Two way classifications - Completely randomized design – Randomized block design – Latin square design - 2^2 factorial design.

UNIT V STATISTICAL QUALITY CONTROL 12

Control charts for measurements (X and R charts) – Control charts for attributes (p, c and np charts) – Tolerance limits - Acceptance sampling.

TOTAL : 60 PERIODS**OUTCOMES :**

Upon successful completion of the course, students will be able to:

- Understand the fundamental knowledge of the concepts of probability and have knowledge of standard distributions which can describe real life phenomenon.
- Understand the basic concepts of one and two dimensional random variables and apply in engineering applications.
- Apply the concept of testing of hypothesis for small and large samples in real life problems.
- Apply the basic concepts of classifications of design of experiments in the field of agriculture and statistical quality control.
- Have the notion of sampling distributions and statistical techniques used in engineering and management problems.

TEXT BOOKS :

1. Johnson, R.A., Miller, I and Freund J., "Miller and Freund's Probability and Statistics for Engineers", Pearson Education, Asia, 8th Edition, 2015.
2. Milton. J. S. and Arnold. J.C., "Introduction to Probability and Statistics", Tata McGraw Hill, 4th Edition, 2007.

REFERENCES :

1. Devore. J.L., "Probability and Statistics for Engineering and the Sciences", Cengage Learning, New Delhi, 8th Edition, 2014.
2. Papoulis, A. and Unnikrishnapillai, S., "Probability, Random Variables and Stochastic Processes", McGraw Hill Education India, 4th Edition, New Delhi, 2010.
3. Ross, S.M., "Introduction to Probability and Statistics for Engineers and Scientists", 3rd Edition, Elsevier, 2004.
4. Spiegel. M.R., Schiller. J. and Srinivasan, R.A., "Schaum's Outline of Theory and Problems of Probability and Statistics", Tata McGraw Hill Edition, 2004.
5. Walpole. R.E., Myers. R.H., Myers. S.L. and Ye. K., "Probability and Statistics for Engineers and Scientists", Pearson Education, Asia, 8th Edition, 2007.

ME8451**MANUFACTURING TECHNOLOGY – II**

L	T	P	C
3	0	0	3

OBJECTIVES:

- To understand the concept and basic mechanics of metal cutting, working of standard machine tools such as lathe, shaping and allied machines, milling, drilling and allied machines, grinding and allied machines and broaching.
- To understand the basic concepts of Computer Numerical Control (CNC) of machine tools and CNC Programming

UNIT I THEORY OF METAL CUTTING**9**

Mechanics of chip formation, single point cutting tool, forces in machining, Types of chip, cutting tools– nomenclature, orthogonal metal cutting, thermal aspects, cutting tool materials, tool wear, tool life, surface finish, cutting fluids and Machinability.

UNIT II TURNING MACHINES**9**

Centre lathe, constructional features, specification, operations – taper turning methods, thread cutting methods, special attachments, machining time and power estimation. Capstan and turret lathes- tool layout – automatic lathes: semi automatic – single spindle : Swiss type, automatic screw type – multi spindle:

UNIT III SHAPER, MILLING AND GEAR CUTTING MACHINES**9**

Shaper - Types of operations. Drilling ,reaming, boring, Tapping. Milling operations-types of milling cutter. Gear cutting – forming and generation principle and construction of gear milling ,hobbing and gear shaping processes –finishing of gears.

UNIT IV ABRASIVE PROCESS AND BROACHING**9**

Abrasive processes: grinding wheel – specifications and selection, types of grinding process– cylindrical grinding, surface grinding, centreless grinding and internal grinding- Typical applications – concepts of surface integrity, broaching machines: broach construction – push, pull, surface and continuous broaching machines

UNIT V CNC MACHINING**9**

Numerical Control (NC) machine tools – CNC types, constructional details, special features, machining centre, part programming fundamentals CNC – manual part programming – micromachining – wafer machining.

TOTAL : 45 PERIODS

OUTCOMES:**Upon the completion of this course the students will be able to**

- CO1 Explain the mechanism of material removal processes.
- CO2 Describe the constructional and operational features of centre lathe and other special purpose lathes.
- CO3 Describe the constructional and operational features of shaper, planner, milling, drilling, sawing and broaching machines.
- CO4 Explain the grinding and other super finishing processes apart from gear manufacturing processes.
- CO5 Summarize numerical control of machine tools and write a part program.

TEXT BOOKS:

1. Hajra Choudhury, "Elements of Workshop Technology", Vol.II., Media Promoters 2014
2. Rao. P.N "Manufacturing Technology - Metal Cutting and Machine Tools", 3rd Edition, Tata McGraw-Hill, New Delhi, 2013.

REFERENCES:

1. Geoffrey Boothroyd, "Fundamentals of Metal Machining and Machine Tools", Mc Graw Hill, 1984
2. HMT, "Production Technology", Tata McGraw Hill, 1998.
3. Roy. A.Lindberg, "Process and Materials of Manufacture," Fourth Edition, PHI/Pearson Education, 2006.
4. Richerd R Kibbe, John E. Neely, Roland O. Merges and Warren J.White "Machine Tool Practices", Prentice Hall of India, 1998

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CE8394**FLUID MECHANICS AND MACHINERY**

L	T	P	C
4	0	0	4

OBJECTIVES:

- The properties of fluids and concept of control volume are studied
- The applications of the conservation laws to flow through pipes are studied.
- To understand the importance of dimensional analysis
- To understand the importance of various types of flow in pumps.
- To understand the importance of various types of flow in turbines.

UNIT I FLUID PROPERTIES AND FLOW CHARACTERISTICS 12

Units and dimensions- Properties of fluids- mass density, specific weight, specific volume, specific gravity, viscosity, compressibility, vapor pressure, surface tension and capillarity. Flow characteristics – concept of control volume - application of continuity equation, energy equation and momentum equation.

UNIT II FLOW THROUGH CIRCULAR CONDUITS 12

Hydraulic and energy gradient - Laminar flow through circular conduits and circular annuli-Boundary layer concepts – types of boundary layer thickness – Darcy Weisbach equation –friction factor- Moody diagram- commercial pipes- minor losses – Flow through pipes in series and parallel.

UNIT III DIMENSIONAL ANALYSIS 12

Need for dimensional analysis – methods of dimensional analysis – Similitude –types of similitude - Dimensionless parameters- application of dimensionless parameters – Model analysis.

UNIT IV PUMPS**12**

Impact of jets - Euler's equation - Theory of roto-dynamic machines – various efficiencies– velocity components at entry and exit of the rotor- velocity triangles - Centrifugal pumps– working principle - work done by the impeller - performance curves - Reciprocating pump- working principle – Rotary pumps –classification.

UNIT V TURBINES**12**

Classification of turbines – heads and efficiencies – velocity triangles. Axial, radial and mixed flow turbines. Pelton wheel, Francis turbine and Kaplan turbines- working principles - work done by water on the runner – draft tube. Specific speed - unit quantities – performance curves for turbines – governing of turbines.

TOTAL: 60 PERIODS**OUTCOMES:**

Upon completion of this course, the students will be able to

- Apply mathematical knowledge to predict the properties and characteristics of a fluid.
- Can analyse and calculate major and minor losses associated with pipe flow in piping networks.
- Can mathematically predict the nature of physical quantities
- Can critically analyse the performance of pumps
- Can critically analyse the performance of turbines.

TEXT BOOK:

1. Modi P.N. and Seth, S.M. "Hydraulics and Fluid Mechanics", Standard Book House, New Delhi 2013.

REFERENCES:

1. Graebel. W.P, "Engineering Fluid Mechanics", Taylor & Francis, Indian Reprint, 2011
2. Kumar K. L., "Engineering Fluid Mechanics", Eurasia Publishing House(p) Ltd., New Delhi 2016
3. Robert W.Fox, Alan T. McDonald, Philip J.Pritchard, "Fluid Mechanics and Machinery", 2011.
4. Streeter, V. L. and Wylie E. B., "Fluid Mechanics", McGraw Hill Publishing Co. 2010

ME8594**DYNAMICS OF MACHINES**

L	T	P	C
4	0	0	4

OBJECTIVES:

- To understand the force-motion relationship in components subjected to external forces and analysis of standard mechanisms.
- To understand the undesirable effects of unbalances resulting from prescribed motions in mechanism.
- To understand the effect of Dynamics of undesirable vibrations.
- To understand the principles in mechanisms used for speed control and stability control.

UNIT I FORCE ANALYSIS**12**

Dynamic force analysis – Inertia force and Inertia torque– D'Alembert's principle –Dynamic Analysis in reciprocating engines – Gas forces – Inertia effect of connecting rod– Bearing loads – Crank shaft torque – Turning moment diagrams –Fly Wheels – Flywheels of punching presses- Dynamics of Cam-follower mechanism.

UNIT II BALANCING**12**

Static and dynamic balancing – Balancing of rotating masses – Balancing a single cylinder engine – Balancing of Multi-cylinder inline, V-engines – Partial balancing in engines – Balancing of linkages – Balancing machines-Field balancing of discs and rotors.

UNIT III FREE VIBRATION**12**

Basic features of vibratory systems – Degrees of freedom – single degree of freedom – Free vibration– Equations of motion – Natural frequency – Types of Damping – Damped vibration– Torsional vibration of shaft – Critical speeds of shafts – Torsional vibration – Two and three rotor torsional systems.

UNIT IV FORCED VIBRATION**12**

Response of one degree freedom systems to periodic forcing – Harmonic disturbances – Disturbance caused by unbalance – Support motion –transmissibility – Vibration isolation vibration measurement.

UNIT V MECHANISM FOR CONTROL**12**

Governors – Types – Centrifugal governors – Gravity controlled and spring controlled centrifugal governors – Characteristics – Effect of friction – Controlling force curves. Gyroscopes –Gyroscopic forces and torques – Gyroscopic stabilization – Gyroscopic effects in Automobiles, ships and airplanes.

TOTAL : 60 PERIODS**OUTCOMES:**

Upon the completion of this course the students will be able to

- CO1 Calculate static and dynamic forces of mechanisms.
- CO2 Calculate the balancing masses and their locations of reciprocating and rotating masses.
- CO3 Compute the frequency of free vibration.
- CO4 Compute the frequency of forced vibration and damping coefficient.
- CO5 Calculate the speed and lift of the governor and estimate the gyroscopic effect on automobiles, ships and airplanes.

TEXT BOOKS:

1. F. B. Sayyad, "Dynamics of Machinery", McMillan Publishers India Ltd., Tech-Max Educational resources, 2011.
2. Rattan, S.S, "Theory of Machines", 4th Edition, Tata McGraw-Hill, 2014.
3. Uicker, J.J., Pennock G.R and Shigley, J.E., "Theory of Machines and Mechanisms", 4th Edition, Oxford University Press, 2014.

REFERENCES:

1. Cleghorn. W. L, "Mechanisms of Machines", Oxford University Press, 2014
2. Ghosh. A and Mallick, A.K., "Theory of Mechanisms and Machines", 3rd Edition Affiliated East-West Pvt. Ltd., New Delhi, 2006.
3. Khurmi, R.S., "Theory of Machines", 14th Edition, S Chand Publications, 2005.
4. Rao.J.S. and Dukkupati.R.V. "Mechanisms and Machine Theory", Wiley-Eastern Ltd., New Delhi, 1992.
5. Robert L. Norton, "Kinematics and Dynamics of Machinery", Tata McGraw-Hill, 2009.
6. V.Ramamurthi, "Mechanics of Machines", Narosa Publishing House, 2002.

OBJECTIVES:

- To impart knowledge on measurements and variables
- To introduce different parameters in environment and measuring techniques
- To teach the control system principle and build times response of different system

UNIT I TRANSDUCER VARIABLES AND MEASUREMENT SIGNALS 10

Three stages of generalized measurement system – mechanical loading – static characteristics of instruments- factors considered in selection of instruments – commonly used terms, error analysis and classification – sources of error – frequency response – displacement transducers – potentiometer, strain gauge – orientation of strain gauge, LVDT – variable reluctance transducers, proximity sensors, capacitance transducers, tacho generator; smart sensors, integrated sensors, radio telemetry, torque measurements, precision systems like video discs and drives, laser printer etc.,

UNIT II VIBRATION AND TEMPERATURE 9

Elementary accelerometer and vibrometer – seismic instrument for acceleration – velocity measurement, piezo electric accelerometer, temperature measurement-liquid in glass thermometer, pressure thermometer, resistance temperature detector, thermocouples and thermopiles, thermistor, total radiation pyrometer, optical pyrometer – temperature measuring problem in flowing fluid.

UNIT III PRESSURE AND FLOW MEASUREMENT 9

Manometer, elastic transducer, elastic diaphragm transducer – pressure cell, bulk modulus pressure gauge – McLeod gauge – thermal conductivity gauge, calibration of pressure gauge, flow measurement – turbine type meter, hotwire anemometer, magnetic flow meter; liquid level sensors, light sensors, selection of sensors.

UNIT IV CONTROL SYSTEM PRINCIPLE 16

Basic elements of control systems – open loop and closed loop control – elements of closed loop control system – introduction to sampled data, digital control and multivariable control systems. Elements of lead and lag compensation, elements of proportional, integral - derivative (PID) control. MODELLING OF SYSTEMS:

Mathematical Model for mechanical and electrical system - Transfer function – transfer function of hydraulic and pneumatic elements – flapper valve. Transfer function of D C Generator, DC servomotor and AC servomotors, tacho generators, gear trains, potentiometers, synchros – Transfer function of closed loop systems: determination of transfer function for position control, speed control system, temperature control system – block diagram reduction and signal flow graph.

UNIT V SYSTEM ANALYSIS 16

Typical test signals – time domain specifications – characteristic equation, time response of first order and second order systems for step input – stability and roots of characteristic equations – roots of characteristic equations – Routh Hurwitz stability concepts. SUPERVISORY CONTROL AND DATA ACQUISITION (SCADA): Overview, architecture, tools alarm, tag logging, history, report generation. Communication protocols of SCADA, interfacing SCADA with field devices. Distributed Control Systems (DCS), architecture, communication facilities, operator and engineering interfaces.

TOTAL: 60 PERIODS**OUTCOMES:**

- Able to know the working principle of temperature, pressure, vibration, flowing sensors.
- Use of control system principle and use of the sensor to design close loop system.
- Develop mathematical model for mechanical and electrical system.

TEXT BOOKS:

1. Beckwith T G and Buck N L, "Mechanical Measurements", Addition Wesley Publishing Company Limited, 1995.
2. Gopal M, "Control Systems – Principles and Design", Tata McGraw Hill Co. Ltd., New Delhi, 2002.
3. Michael P Lukas, "Distributed Control Systems", Van Nostrand Reinhold Company, 1995.

REFERENCES:

1. Alan S Morris, "Measurement and Instrumentation Principles", Butterworth, 2006.
2. CIMPLICITY SCADA packages Manual, Fanuc India Ltd., 2004.
3. Dominique Placko, "Fundamentals of Instrumentation and Measurement", ISTE, 2007.
4. Jain R K, "Mechanical and Industrial Measurements", Khanna Publishers, Delhi, 1999.
5. Regtien PPL, "Measurement Science for Engineers", Kogan Page, 2005.
6. Rangan, Mani and Sharma, "Instrumentation", Tata McGraw Hill Publishers, New Delhi, 2004.
7. Nagarath I J and Gopal M, "Control Systems Engineering", New Age International Publishers, 2007.

CE8462**FLUID MECHANICS AND MACHINERY LABORATORY****L T P C
0 0 4 2****OBJECTIVES:**

1. Upon Completion of this subject, the students can able to have hands on experience in flow measurements using different devices.
2. Also perform calculation related to losses in pipes and also perform characteristic study of pumps, turbines etc.,

LIST OF EXPERIMENTS

1. Determination of the Coefficient of discharge of given Orifice meter.
2. Determination of the Coefficient of discharge of given Venturi meter.
3. Calculation of the rate of flow using Rota meter.
4. Determination of friction factor for a given set of pipes.
5. Conducting experiments and drawing the characteristic curves of centrifugal pump/ submergible pump
6. Conducting experiments and drawing the characteristic curves of reciprocating pump.
7. Conducting experiments and drawing the characteristic curves of Gear pump.
8. Conducting experiments and drawing the characteristic curves of Pelton wheel.
9. Conducting experiments and drawing the characteristics curves of Francis turbine.
10. Conducting experiments and drawing the characteristic curves of Kaplan turbine.

TOTAL: 60 PERIODS**OUTCOMES:**

- Ability to use the measurement equipments for flow measurement
- Ability to do performance trust on different fluid machinery

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S. NO.	NAME OF THE EQUIPMENT	Qty.
1	Orifice meter setup	1
2	Venturi meter setup	1
3	Rotameter setup	1

4	Pipe Flow analysis setup	1
5	Centrifugal pump/submersible pump setup	1
6	Reciprocating pump setup	1
7	Gear pump setup	1
8	Pelton wheel setup	1
9	Francis turbine setup	1
10	Kaplan turbine setup	1

ME8481

DYNAMICS LABORATORY

L T P C
0 0 4 2

OBJECTIVES:

- To supplement the principles learnt in kinematics and Dynamics of Machinery.
- To understand how certain measuring devices are used for dynamic testing.

LIST OF EXPERIMENTS

1. a) Study of gear parameters.
b) Experimental study of velocity ratios of simple, compound, Epicyclic and differential gear trains.
2. a) Kinematics of Four Bar, Slider Crank, Crank Rocker, Double crank, Double rocker, Oscillating cylinder Mechanisms.
b) Kinematics of single and double universal joints.
3. a) Determination of Mass moment of inertia of Fly wheel and Axle system.
b) Determination of Mass Moment of Inertia of axisymmetric bodies using Turn Table apparatus.
c) Determination of Mass Moment of Inertia using bifilar suspension and compound pendulum.
4. Motorized gyroscope – Study of gyroscopic effect and couple.
5. Governor - Determination of range sensitivity, effort etc., for Watts, Porter, Proell, and Hartnell Governors.
6. Cams – Cam profile drawing, Motion curves and study of jump phenomenon
7. a) Single degree of freedom Spring Mass System – Determination of natural Frequency and verification of Laws of springs – Damping coefficient determination.
b) Multi degree freedom suspension system – Determination of influence coefficient.
8. a) Determination of torsional natural frequency of single and Double Rotor systems.- Undamped and Damped Natural frequencies. b) Vibration Absorber – Tuned vibration absorber.
9. Vibration of Equivalent Spring mass system – undamped and damped vibration.
10. Whirling of shafts – Determination of critical speeds of shafts with concentrated loads.
11. a) Balancing of rotating masses. (b) Balancing of reciprocating masses.
12. a) Transverse vibration of Free-Free beam – with and without concentrated masses.
b) Forced Vibration of Cantilever beam – Mode shapes and natural frequencies.
c) Determination of transmissibility ratio using vibrating table.

TOTAL : 60 PERIODS

OUTCOMES:

- Ability to demonstrate the principles of kinematics and dynamics of machinery
- Ability to use the measuring devices for dynamic testing.

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Cam follower setup.	1 No.
2	Motorised gyroscope.	1 No.
3	Governor apparatus - Watt, Porter, Proell and Hartnell governors.	1 No.
4	Whirling of shaft apparatus.	1 No.
5	Dynamic balancing machine.	1 No.
6	Two rotor vibration setup.	1 No.
7	Spring mass vibration system.	1 No.
8	Torsional Vibration of single rotor system setup.	1 No.
9	Gear Models	1 No.
10	Kinematic Models to study various mechanisms.	1 No.
11	Turn table apparatus.	1 No.
12	Transverse vibration setup of	1 No.
	a) cantilever	
	b) Free-Free beam	
	c) Simply supported beam.	

ME8462

MANUFACTURING TECHNOLOGY LABORATORY – II

L T P C

0 0 4 2

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OBJECTIVE:

- To Study and acquire knowledge on various basic machining operations in special purpose machines and its applications in real life manufacture of components in the industry

LIST OF EXPERIMENTS:

1. Contour milling using vertical milling machine
2. Spur gear cutting in milling machine
3. Helical Gear Cutting in milling machine
4. Gear generation in hobbing machine
5. Gear generation in gear shaping machine
6. Plain Surface grinding
7. Cylindrical grinding
8. Tool angle grinding with tool and Cutter Grinder
9. Measurement of cutting forces in Milling / Turning Process
10. CNC Part Programming

OUTCOMES:

Upon the completion of this course the students will be able to

- CO1 use different machine tools to manufacturing gears
- CO2 Ability to use different machine tools to manufacturing gears.
- CO3 Ability to use different machine tools for finishing operations
- CO4 Ability to manufacture tools using cutter grinder
- CO5 Develop CNC part programming

TOTAL: 60 PERIODS

LIST OF EQUIPMENT FOR A BATCH OF 30 STUDENTS

S.No.	NAME OF THE EQUIPMENT	Qty.
1	Turret and Capstan Lathes	1 No each
2	Horizontal Milling Machine	2 No
3	Vertical Milling Machine	1 No
4	Surface Grinding Machine	1 No.
5	Cylindrical Grinding Machine	1 No.
6	Radial Drilling Machine	1 No.
7	lathe Tool Dynamometer	1 No
8	Milling Tool Dynamometer	1 No
9	Gear Hobbing Machine	1 No
10	Tool Makers Microscope	1 No
11	CNC Lathe	1 No
12	CNC Milling machine	1 No
13	Gear Shaping machine	1 No
14	Centerless grinding machine	1 No
15	Tool and cutter grinder	1 No

MS8411

**INDUSTRIAL TRAINING II
(INSPECTION AND TESTING OF MECHANICAL ASSEMBLIES)**

**L T P C
0 0 0 2**

Inspection and testing of lathes, pumps and motors - BIS specification for motors and pump sets – list of testing instrument - functions - foot mounting motor dimensions as per IS: 1231 - importance of name plate and identification of name plate details - trouble shooting of induction motors - type of routine test of induction motor as per IS : 7538 (Performance Calculations) 1) Measurement of stator resistance 2) High voltage test 3) Measurement of insulation resistance 4) Reduced voltage test 5) No load test 6) Full load test 7) Locked rotor test 8) Starting torque and starting current 9) Pull up torque 10) Pull out torque 11) Momentary over load test 12) Temperature rise test - Final inspection and testing for conventional lathes - Test charts - Inspection of the machine tool for BIS and IMTMA standard - Cutting test - Method of inspection testing - Gauges and instruments required – Accuracy requirements - Deviation observed - Study of inspection methods and preparation of inspection format for lathe bed - Head stock body - Tail stock body - Apron body - Threading and feed box – Gear box - Head stock spindle - Tail stock spindle - Gear - Lead screw - Feed shaft - Spine shaft. – Exposure to metrological aspects of components used for lathes, pumps and motors.

MA8491

NUMERICAL METHODS

**L T P C
4 0 0 4**

OBJECTIVES:

- To introduce the basic concepts of solving algebraic and transcendental equations.
- To introduce the numerical techniques of interpolation in various intervals in real life situations.
- To acquaint the student with understanding of numerical techniques of differentiation and integration which plays an important role in engineering and technology disciplines.
- To acquaint the knowledge of various techniques and methods of solving ordinary differential equations.
- To understand the knowledge of various techniques and methods of solving various types of partial differential equations.