

SSLC, HSE, DIPLOMA, B.E/B.TECH, M.E/M.TECH, MBA, MCA

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OAI553 PRODUCTION TECHNOLOGY OF AGRICULTURAL MACHINERY

DETAILED SYLLABUS

OBJECTIVES:

- To understand the concept and basic mechanics of metal cutting, working of standard machine tools, such as lathe, shaping and allied machines, milling, drilling and allied machines, grinding and allied machines and broaching.
- To understand the basic concepts of Computer Numerical Control (CNC) machine tool and CNC programming.

UNIT I ENGINEERING MATERIALS

Engineering materials - their classification - Mechanical properties of materials, strength, elasticity, plasticity, stiffness, malleability, ductility, brittleness, toughness, hardness, resilience, machinability, formability, weldability. Steels and cast irons: Carbon steels, their classification based on percentage of carbon as low, mild, medium & high carbon steel, their properties & applications. Wrought iron, cast iron. Alloy steels: Stainless steel, tool steel.

UNIT II MACHINING

Basic principles of lathe - machine and operations performed on it. Basic description of machines and operations of Shaper-Planner, Drilling, Milling & Grinding.

UNIT III WELDING

Introduction, classification of welding processes. Gas welding, types of flames and their applications. Electric Arc welding. Resistance welding, Soldering & Brazing processes and their uses.

UNIT IV ADVANCED MANUFACTURING PROCESS

Abrasive flow machining - abrasive jet machining - water jet machining - Electro Discharge Machining (EDM) - Wire cut EDM - Electro Chemical Machining (ECM) - Ultrasonic Machining / Drilling (USM / USD) - Electron Beam Machining (EBM) - Laser Beam Machining (LBM).

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UNIT V CNC MACHINE

Numerical control (NC) machine tools - CNC: types, constitutional details, special features - design considerations of CNC machines for improving machining accuracy - structural members - slide ways - linear bearings - ball screws - spindle drives and feed drives. Part programming fundamentals - manual programming.

OUTCOME:

- Upon completion of this course, the students can able to apply the different manufacturing process and use this in industry for component production.

TEXTBOOKS:

1. "Manufacturing Engineering and Technology", Kalpakjian and Schmid, Pearson, 2010.
2. Hajra Choudry, "Elements of workshop technology - Vol II", Media promoters, 2002.

REFERENCES:

1. Gupta. K.N., and Kaushik, J.P., 1998, Workshop Technology Vol I and II, New Heights, Daryaganj, New Delhi.
2. Arthur. D., et. al. 1998, General Engineering Workshop Practice, Asia Publishing House, Bombay.
3. Chapman W.A.J., Workshop Technology, 1992, Part I, II, III, E.L.B.S. and Edward Arnold Publishers Ltd, London.