OAN751 LOW COST AUTOMATION

DETAILED SYLLABUS

OBJECTIVES

• To give basic knowledge about automation

• To understand the basic hydraulics and pneumatics systems for automation

• To understand the assembly automation

UNIT I AUTOMATION OF ASSEMBLY LINES

Concept of automation - mechanization and automation - Concept of automation in industry - mechanization and automation - classification, balancing of assembly line using available algorithms - Transfer line-monitoring system (TLMS) using Line Status - Line efficiency - Buffer stock Simulation in assembly line

UNIT II AUTOMATION USING HYDRAULIC SYSTEMS

Design aspects of various elements of hydraulic systems such as pumps, valves, filters, reservoirs, accumulators, actuators, intensifiers etc. - Selection of hydraulic fluid, practical case studied on hydraulic circuit design and performance analysis - Servo valves, electro hydraulic valves, proportional valves and their applications.

UNIT III AUTOMATION USING PNEUMATIC SYSTEMS

Pneumatic fundamentals - control elements, position and pressure sensing -logic circuits - switching circuits - fringe conditions modules and these integration - sequential circuits - cascade methods - mapping methods – step counter method - compound circuit design - combination circuit design. Pneumatic equipments - selection of components - design calculations -application - fault finding – hydro pneumatic circuits - use of microprocessors for sequencing - PLC, Low cost automation - Robotic circuits.

UNIT IV AUTOMATION USING ELECTRONIC SYSTEMS

Introduction - various sensors – transducers - signal processing - servo systems - programming of microprocessors using 8085 instruction - programmable logic controllers

UNIT V ASSEMBLY AUTOMATION 9

Types and configurations - Parts delivery at workstations - Various vibratory and non-vibratory devices for feeding - hopper feeders, rotary disc feeder, centrifugal and orientation - Product design for automated assembly.

OUTCOMES:

- Upon completion of this course, the students can able to do low-cost automation systems
- Students can do some assembly automation

TEXT BOOKS:

- Anthony Esposito, “Fluid Power with applications”, Prentice Hall international, 2009.
- Mikell P Groover, “Automation, Production System and Computer Integrated
- Manufacturing”, Prentice Hall Publications, 2007.

REFERENCES

1. Kuo. B.C, “Automatic control systems”, Prentice Hall India, New Delhi, 2007.
2. Peter Rohner, “Industrial hydraulic control”, Wiley Edition, 1995.
3. Mujumdar.S.R, “Pneumatic System”, Tata McGraw Hill 2006.