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AE6010 AIRFRAME MAINTENANCE AND REPAIR

DETAILED SYLLABUS

OBJECTIVES:

 To make the students to understand the Airframe components and the tools used to maintain the components. Defect investigation, methods to carry out investigation and the detailed maintenance and practice procedures.

<u>UNIT I MAINTENANCE OF AIRCRAFT STRUCTURAL COMPONENTS</u>

Equipments used in welding shop and their maintenance - Ensuring quality welds - Welding jigs and fixtures - Soldering and brazing – laser welding. Sheet metal repair and maintenance: Selection of materials; Repair schemes; Fabrication of replacement patches; Tools - power/hand; Repair techniques; Peening - Close tolerance fasteners; Sealing compounds; forming/shaping; Calculation of weight of completed repair; Effect of weight - change on surrounding structure. Sheet metal inspection - N.D.T. Testing. Riveted repair design - Damage investigation - Reverse engineering.

UNIT II PLASTICS AND COMPOSITES IN AIRCRAFT

Review of types of plastics used in airplanes - Maintenance and repair of plastic components – Repair of cracks, holes etc., various repairs schemes - Scopes. Cleaning of fibre reinforced plastic (FRP) materials prior to repair; Break test - Repair Schemes; FRP/honeycomb sandwich materials; laminated FRP structural members and skin panels; Tools/equipment; Vacuum-bag process. Special precautions – Autoclaves

UNIT III AIRCRAFT JACKING, ASSEMBLY AND RIGGING

Airplane jacking and weighing and C.G. Location. Balancing of control surfaces – Inspection maintenance. Helicopter flight controls. Tracking and balancing of main rotor.

UNIT IV REVIEW OF HYDRAULIC AND PNEUMATIC SYSTEM

Trouble shooting and maintenance practices - Service and inspection - Inspection and maintenance of landing gear systems. - Inspection and maintenance of air-conditioning and pressurization system, water and waste system. Installation and maintenance of Instruments - handling - Testing - Inspection. Inspection and maintenance of auxiliary systems - Rain removal system - Position and warning system - Auxiliary Power Units (APUs).

UNIT V SAFETY PRACTICES

Hazardous materials storage and handling, Aircraft furnishing practices - Equipments. Trouble shooting. Theory and practices.

TEXT BOOKS:

1. Kroes, Watkins, Delp, "Aircraft Maintenance and Repair", McGraw Hill, New York, 1992.

REFERENCES:

1. Larry Reithmeir, "Aircraft Repair Manual", Palamar Books, Marquette, 1992.

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- 2. Brimm D.J. Bogges H.E., "Aircraft Maintenance", Pitman Publishing corp., New York, 1940.
- 3. Delp. Bent and Mckinely "Aircraft Maintenance Repair", McGraw Hill, New York, 1987.