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#### **AIRCRAFT MATERIALS**

DETAILED SYLLABUS

#### **OBJECTIVES**

It aims at enabling the student to understand & analyze various types of materials for use in aircraft industry.

## **UNIT- I INTRODUCTION TO AIRCRAFT MATERIALS**

SELECTION OF MATERIALS- Introduction: Importance, factors influencing selection-Availability, cost, -Reliability and compact ability- Engineering Consideration- Strength-Weight- Working properties- Joining properties- Fatigue strength- Mechanical or physical properties of Materials- Stress- Strain- Tensile strength- Elastic limit- Proportional limit- Proof stress- Yield strength- Yield point- Elongation- Reduction of area- Modulus of Elasticity-Stiffness- Resilience- Toughness- Hardness- Brittleness- Malleability- Ductility- Elasticity-Density- Fusibility- Conductivity

## **UNIT- II AIRCRAFT MATERIALS AND THEIR PROPERTIES**

Commonly used Aircraft materials and their proprieties- Steel- Constituents of steel: Basic constituents, their affect on steel- Types of Steel: Brief descriptions of- Plain carbon steel-Alloy steel- Low alloy steel- High alloy steel- High-speed tool steels- Stainless steels- Types of stainless steels: Brief description of composition, properties of- Steel numbering system-SAE (Society of Automobile Engineering) steel numbering system- Copper and its alloys:-Importance and basic need for copper alloys for aircrafts- Different Types of copper alloys-Brass- Muntz steel- Manganese Bronze- Naval Brass- Red boran- Bronze-, Gunmetal-Aluminium Bronze-, Nickel alloys: - Importance and basic need for nickel alloys for aircrafts-Inconel- Monel- K-monel- Aluminum Alloys:-Classification of aluminum alloys- Non Heat treatable Alloys and their properties- Formability-Weldability- Resistance to corrosion- Heat Treatable Alloys and their properties:-- Formability of alloys- Weld ability- Titanium Alloys and their properties- Super alloys and their properties:-- Nickel base super alloys- Cobalt base alloys- Iron base super Alloys

# UNIT III: COMPOSITE AND OTHER MATERIALS

COMPOSITE, MATERIALS:- Introduction to composite materials- Classification of Composites-, First level of classification (with respect to matrix constituents)-,Second level of classification (with respect to reinforcement form of fiber in composite) Comparison of

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composite materials with metal Advantages of composites Commonly used fibers Matrix and functions of matrix in a composite material- Carbon matrix, Metallic Matrices and ceramic matrices- Joining of composites:- Mechanically fastened joints- Adhesive or bonded joints-Defects of composites- Prepeg Defects- Manufacturing defects- In-service Defects-Environmental defects- OTHER MATERIALS- Glass, Plastics and Rubber- Shatter proof glass- Tempered glass- Thermoplastics and thermosets- Use of rubber in Aircraft

## **UNIT- IV CORROSION AND ITS PREVENTION**

Introduction and Conditions for corrosion- Development of corrosion: general process of corrosion- Factors influencing corrosion- Forms of corrosion- Uniform corrosion- Pitting corrosion- Galvanic corrosion- Material selection- metallic, non metallic, metal purification-Coatings- metallic, inorganic, organic- Design- Drainage, stress avoidance, Avoiding dissimilar metal Avoiding Crevices, Avoiding exposure to air- Environmental control-Temperature- Velocity- Oxygen- Concentration- Inhibition- Cleaning- Medium change

# UNIT- V MATERIAL FAILURES AND TESTING

Introduction to material failures (material and components)- Fracture, types of fracture (ductile and brittle)- Fatigue, Definition, Explanation of fatigue, Relation between number of cycles of operation and Fatigue failure- Factors affecting fatigue, Component design, Nature of environment- MATERIALS DESTRUCTIVE TESTING- Introduction and various testing methods in brief:- Tension testing- Determination of elastic limit- Proof- stress determination-Yeild point determination- Divider method- Drop of beam method- Hardness testing: methods available are:- Brinell hardness- Rockwell hardness- Vickers or diamond pyramid Hardness-Shore seleroseope Hardness testing- Bending Tests:-Introduction- Impact tests: Standard impact tests, IZOD tests, charpy test- Fatigue testing- NON DESTRUCTIVE TESTING(NDT)-Introduction and Purpose- Types of Defects: inherent, processing and service- N D T methods:, Surface Inspection Techniques, Penetration test, Magnetic Particle Test- Internal Inspection Techniques, Radiography Test, Ultrasonic Test, Eddy current Test

# **UNIT- VI INTRODUCTION TO ADVANCED MATERIALS**

Advanced Materials- Thermo plastics- Aluminium Lithium Alloy- Shape memory Alloys-Ceramics- Nano materials.

# **TEXT BOOKS**

Aircraft materials and processes. By. George Titterton

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#### REFERENCES

- 1. Aircraft materials and processes. By. George Titterton
- 2. FAA publication AC65 9A
- 3. Advanced Composites By. Cyndy Foreman